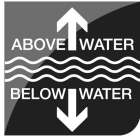


Product Data Sheet
Awlcraft SE Repair Products
E3001, T0190, T0195



Uses

Should the need arise to repair your Awlcraft SE coating system, from the smallest scratch through to a large scale repair, this product in conjunction with the Awlcraft SE repair Manual will take you through to a seamless repair.

Awlcraft SE repair products are all used as part of the Awlcraft SE repair system.

Specification Data

Packaging: All products are available in Quart size packs

Repair Primer	OE3001
Blending Solution.....	OT0190
Blending Solvent	OT0195



VOC

All VOC information contained herein is theoretical (unless otherwise stated). Actual VOC content may vary by batch and when tested via standard test methodology

Product	As Supplied			
	g/L	lb/gal	g/kg	lb/lb
Repair Primer (E3001)	768.6	6.41	866.9	0.87
Blending Solution (T0190)	825.1	6.89	883.0	0.88
Blending Solvent (T0195)	841.7	7.02	999.7	1.00

Repair Primer (E3001)

Volume Solids: 10.37% (MS 13.31%)
 Specific Gravity:0.89

Blending Solution (T0190)

Volume Solids: 9.76% (MS 11.70%)
 Specific Gravity:0.93

Blending Solvent (T0195)

Volume Solids: 0.025% (MS 0.03%)
 Specific Gravity:0.84

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Surface Preparation

The surface preparation advice provided, and equipment suggestions, can be used as a guide. Preparation techniques and results will vary according to individual conditions, equipment age and other factors. Testing on a non-critical area should be carried out prior to full-scale preparation.

The surface preparation of the area to be repaired is described in the separate Awlcraft SE Repair Manual.



Mixing & Reduction

Mixing and reduction requirements will vary according to individual conditions, climate, equipment age and other factors. Mixing and application of a small sample before full scale application is recommended.

The mixing and reduction instructions for the repair products are described in the separate Awlcraft SE Repair Manual.



Recoatability and Drying Time

The data given for recoatability is not exhaustive. Actual recoatability can vary according to individual conditions, climate and surroundings. If unsure consult local technical service representative before proceeding

The recoatability information and recommended drying times for the repair products are described in the separate Awlcraft SE Repair Manual.



Application

Application equipment and parameters are given as a guide. Actual equipment choices will vary according to application conditions, equipment age and other factors. Testing on a non-critical area should be carried out prior to full-scale application.

Application parameters will vary according to individual conditions, climate, equipment age and other factors. Apply to a small non-critical area prior to full scale application. Contact local technical service representative for further advice if necessary.

For use and application of the Awlcraft SE Repair Products please refer to the separate Awlcraft SE Repair Manual.

**Warning Notes:**

Do not use unless mixed thoroughly with the curing agent at specified ratio.

Do not use below 13°C/55°F or warmer than 40°C/104°F. Proper application and/or cure results may be more difficult to achieve when conditions are outside this range.

Avoid conditions of low temperature with high humidity as this can result in the formation of a surface by-product that must be removed by either detergent wash followed by fresh water wash or by sanding.

Check with local authorities to determine VOC restrictions in your area.

Please ensure a risk assessment is carried out to assess the level of PPE required for the particular task undertaken when using this product.

The information in this Product Data Sheet is not intended to be exhaustive. Any person using the product without first making further enquiries as to the suitability of the product for the intended purpose does so at their own risk and, to the extent permitted by law, we can accept no responsibility for the performance of the product or for any loss or damage arising out of such use. The information contained in this Product Data Sheet is liable to modification from time to time in the light of experience and our policy of continuous product development.